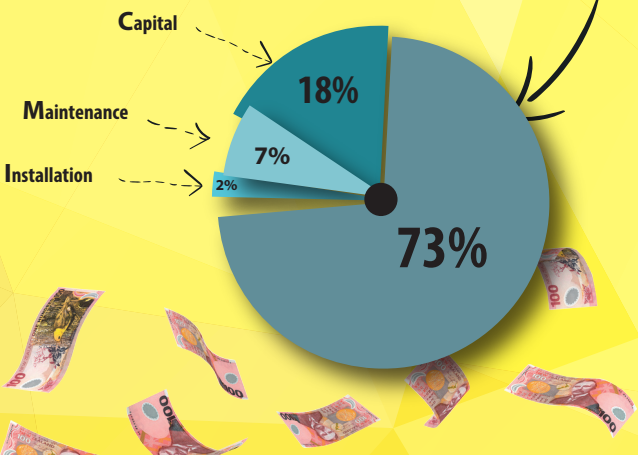




# HOW TO TRIM YOUR COMPRESSED AIR "WASTE" LINE

**ENERGY IS THE LARGEST LIFECYCLE COST OF A COMPRESSED AIR SYSTEM**



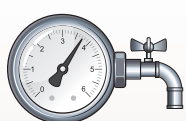
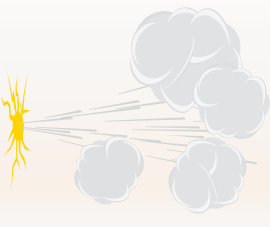
The **lifetime electricity cost** of just one 250 kW compressor, running 3 shifts, 7 days a week with electricity costs at \$0.10/kWh will therefore equate to

# \$2.19 million

of which over **\$1 million** is potentially **non-productive...**

...BECAUSE UP TO **50%** OF ALL COMPRESSED AIR GENERATED IS **WASTED** ON;

**25-30%**  
Compressed air leaks



**10-15%**  
Artificial Demand



**5-10%**  
Inappropriate Use



...MANY EXISTING COMPRESSED AIR SYSTEMS HIDE AN **ENERGY SAVINGS POTENTIAL**

OF **30%**

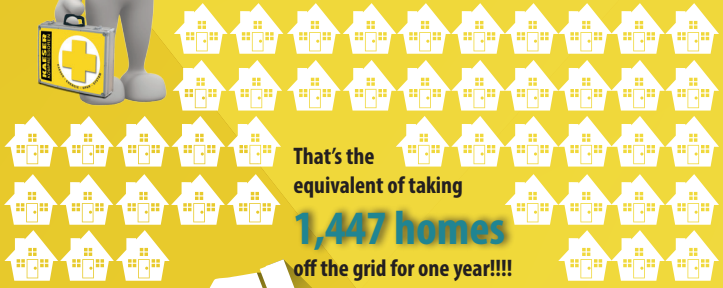
The **first step** in discovering your energy savings potential is to undergo a comprehensive **compressed air audit**



With the **Air Demand Analysis (ADA)**, KAESER Australia & New Zealand identified over 10,624,520 kWh of possible savings in 2016, that equates to...

# \$1,062,452.00

in potential savings (based on \$0.10/kWh).



Are you ready to trim your compressed air "waste" line?



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References: Electricity Authority, Electricity in New Zealand January 2016  
Kaeser Compressors Inc. [Trim your compressed air "waste" line, one pound at a time](#), June 2014  
Sustainability Victoria, Energy Efficiency Best Practice Guide Compressed Air Systems, 2009  
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